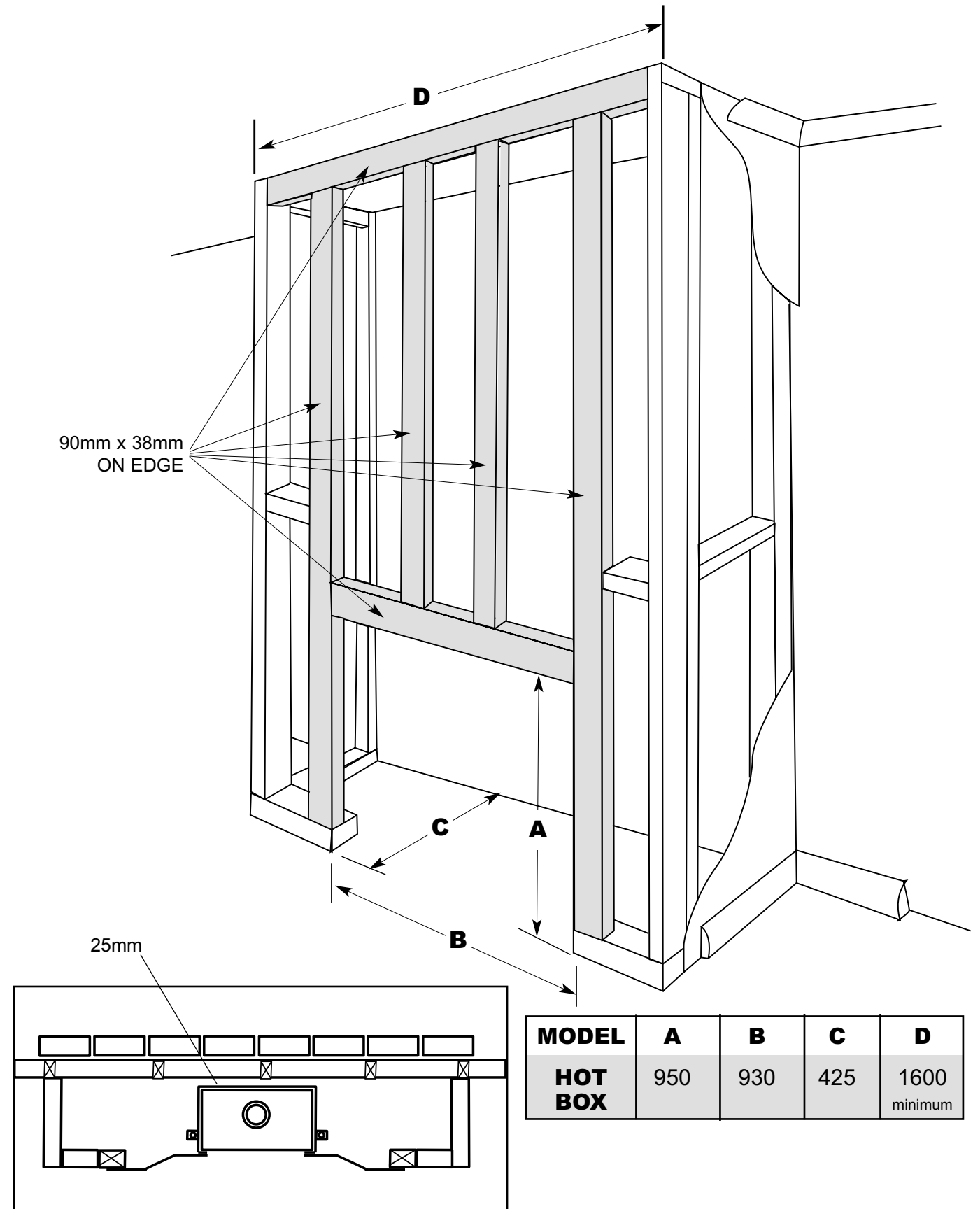


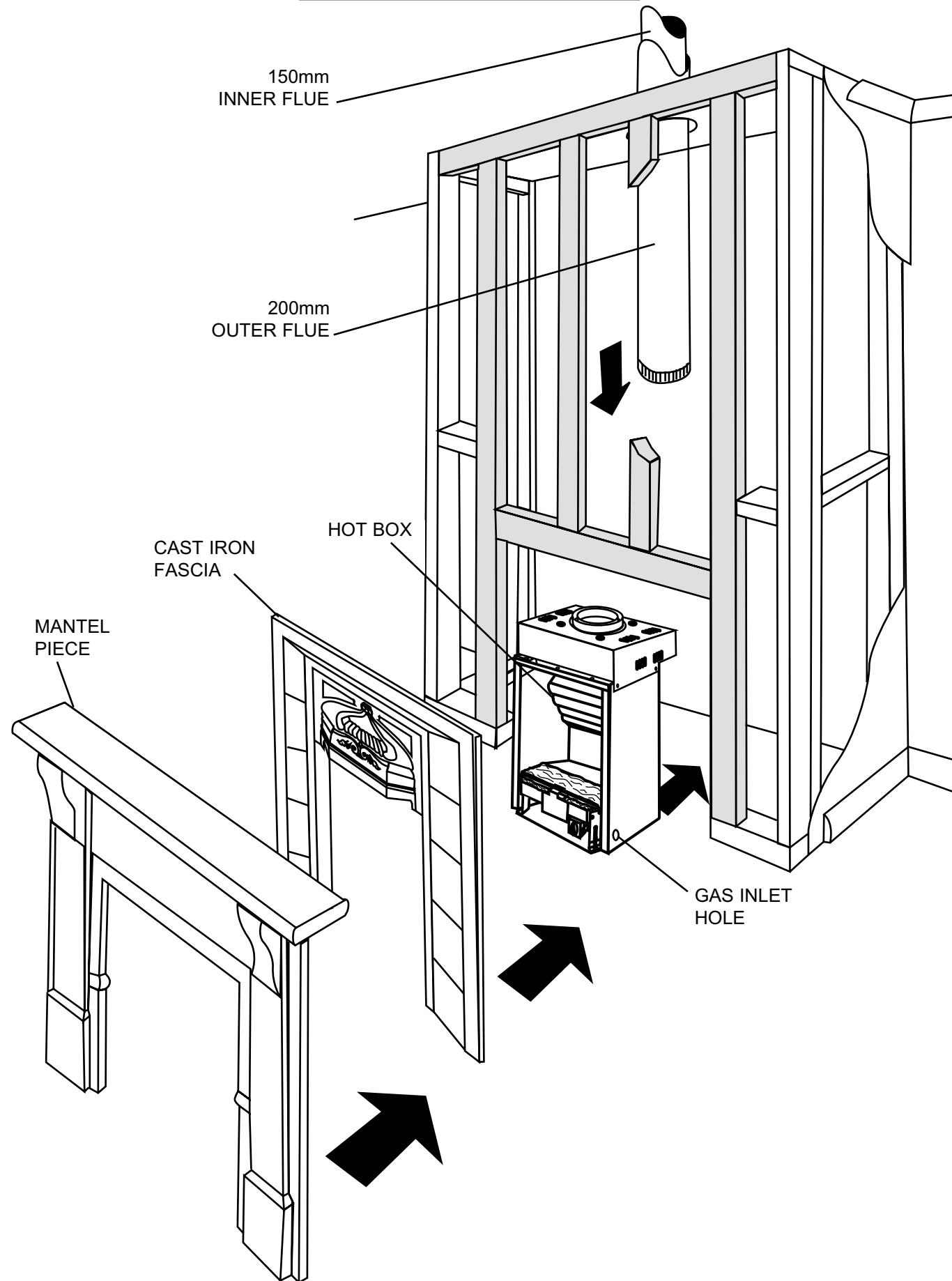


HOT BOX INSTALLATION INSTRUCTIONS

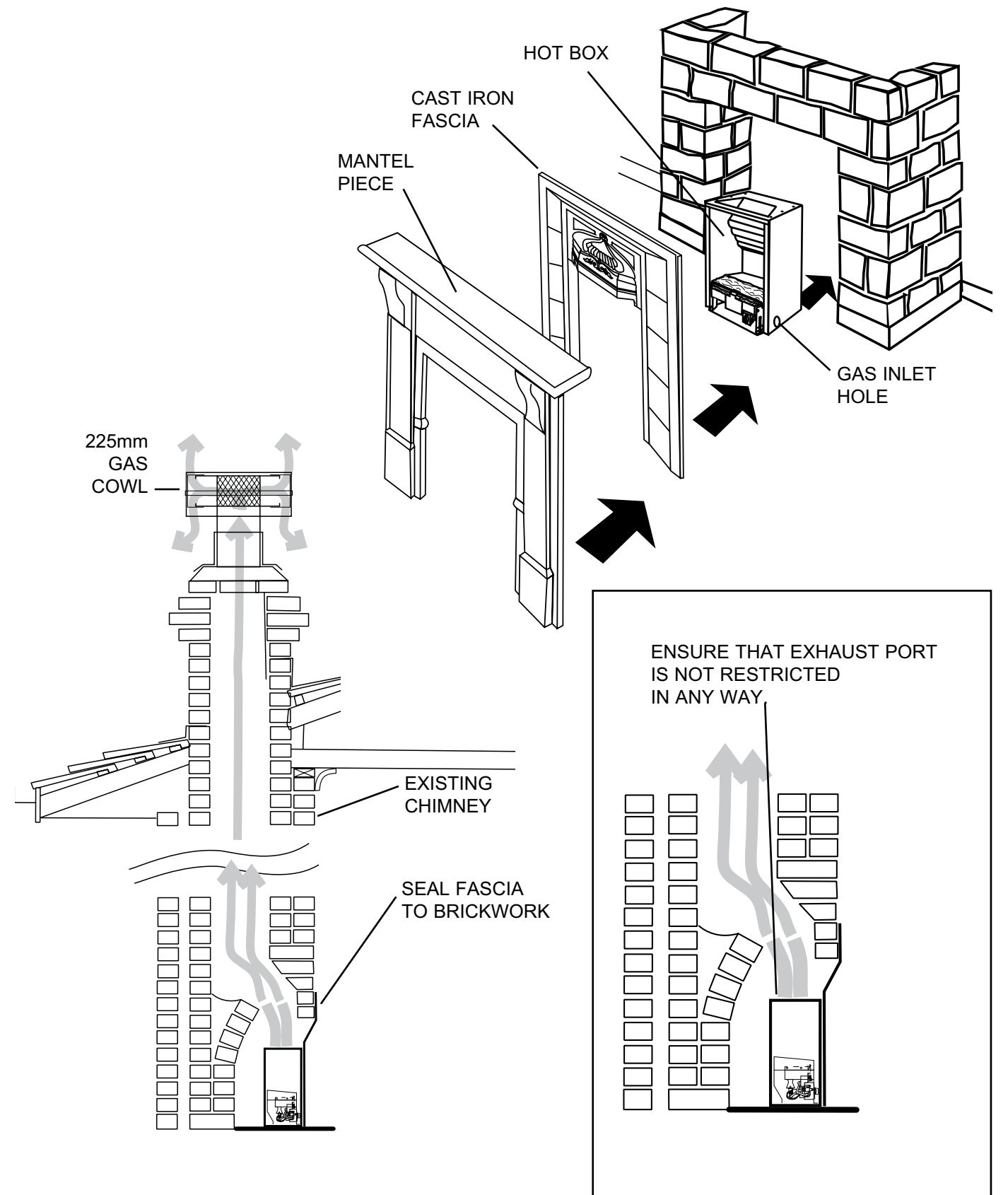
FRAMEOUT INTO ROOM SPECIFICATION SHEET I.



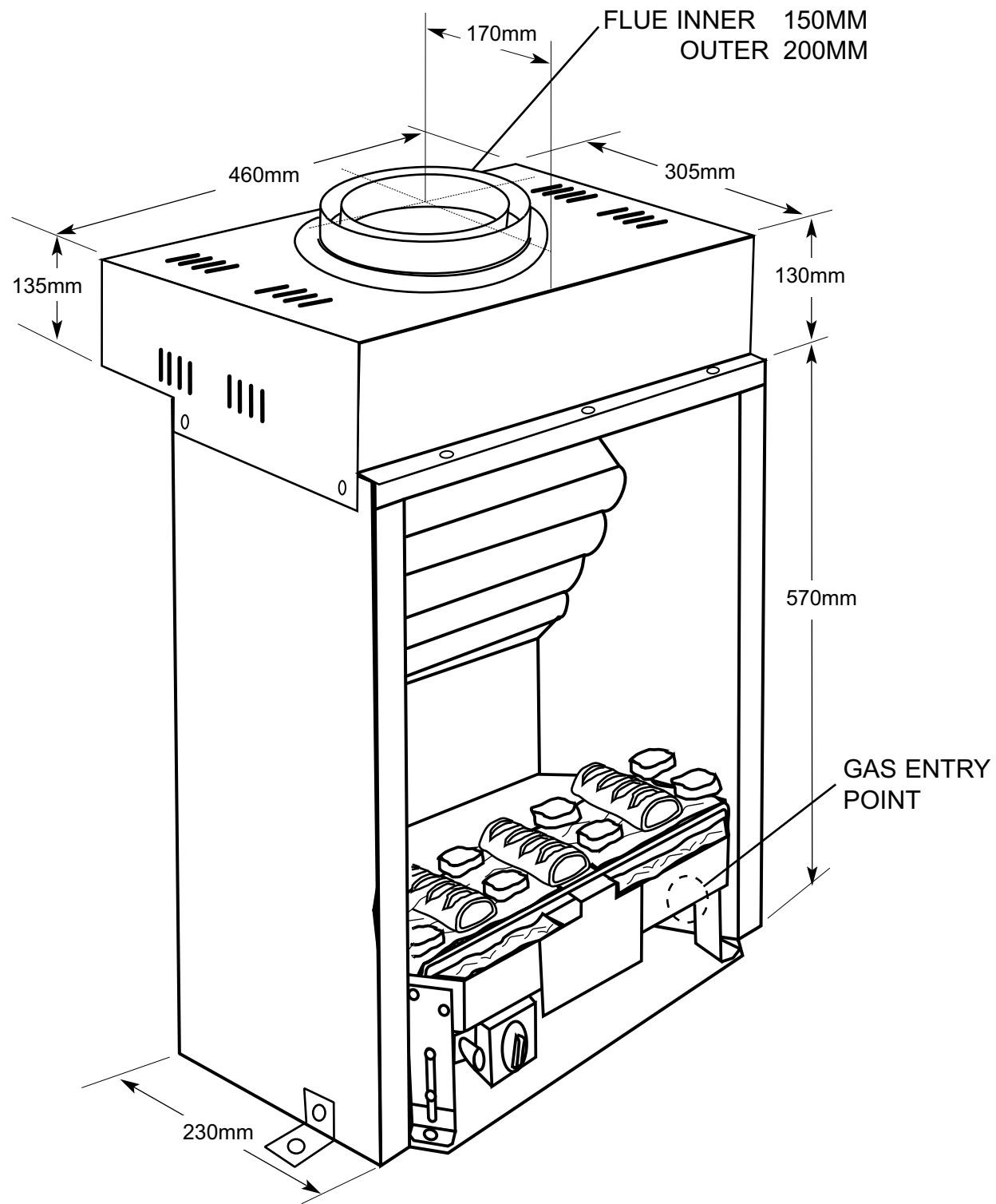
FRAME OUT INTO ROOM SPECIFICATION SHEET 1.



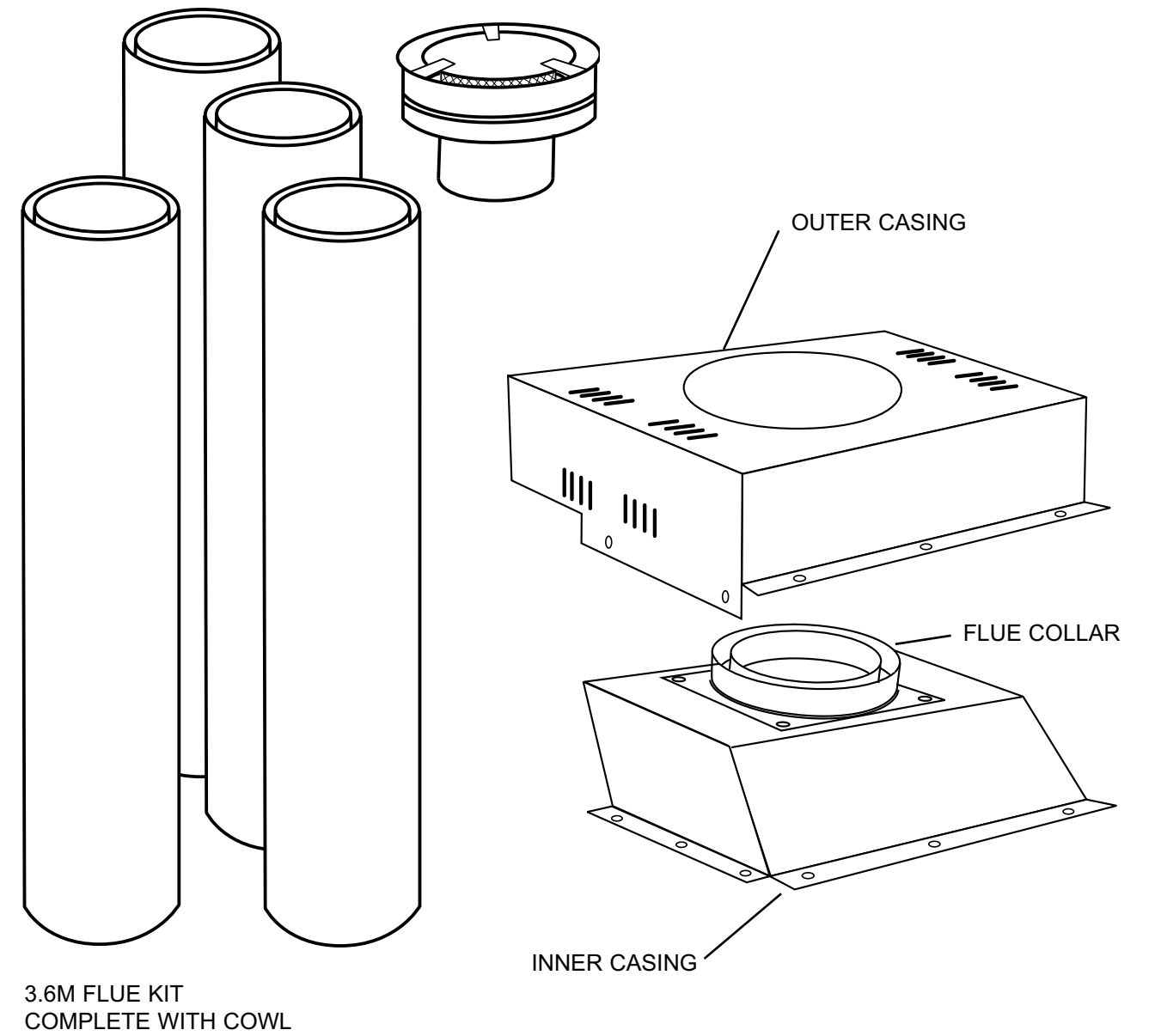
INSTALLATION INTO AN EXISTING FIREPLACE



HOT BOX OVERALL DIMENSIONS ZERO CLEARANCE



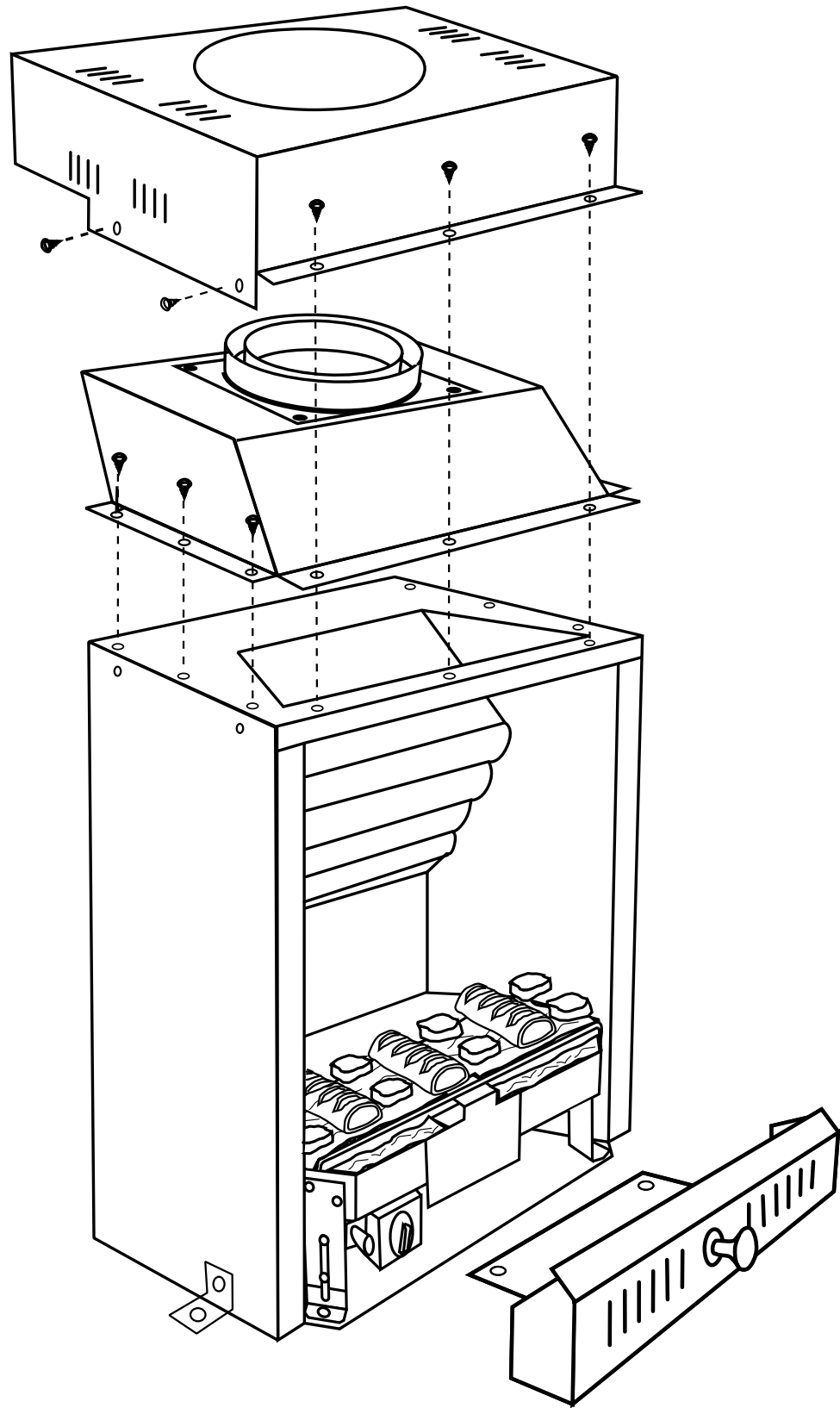
ZERO CLEARANCE COMPONENTS



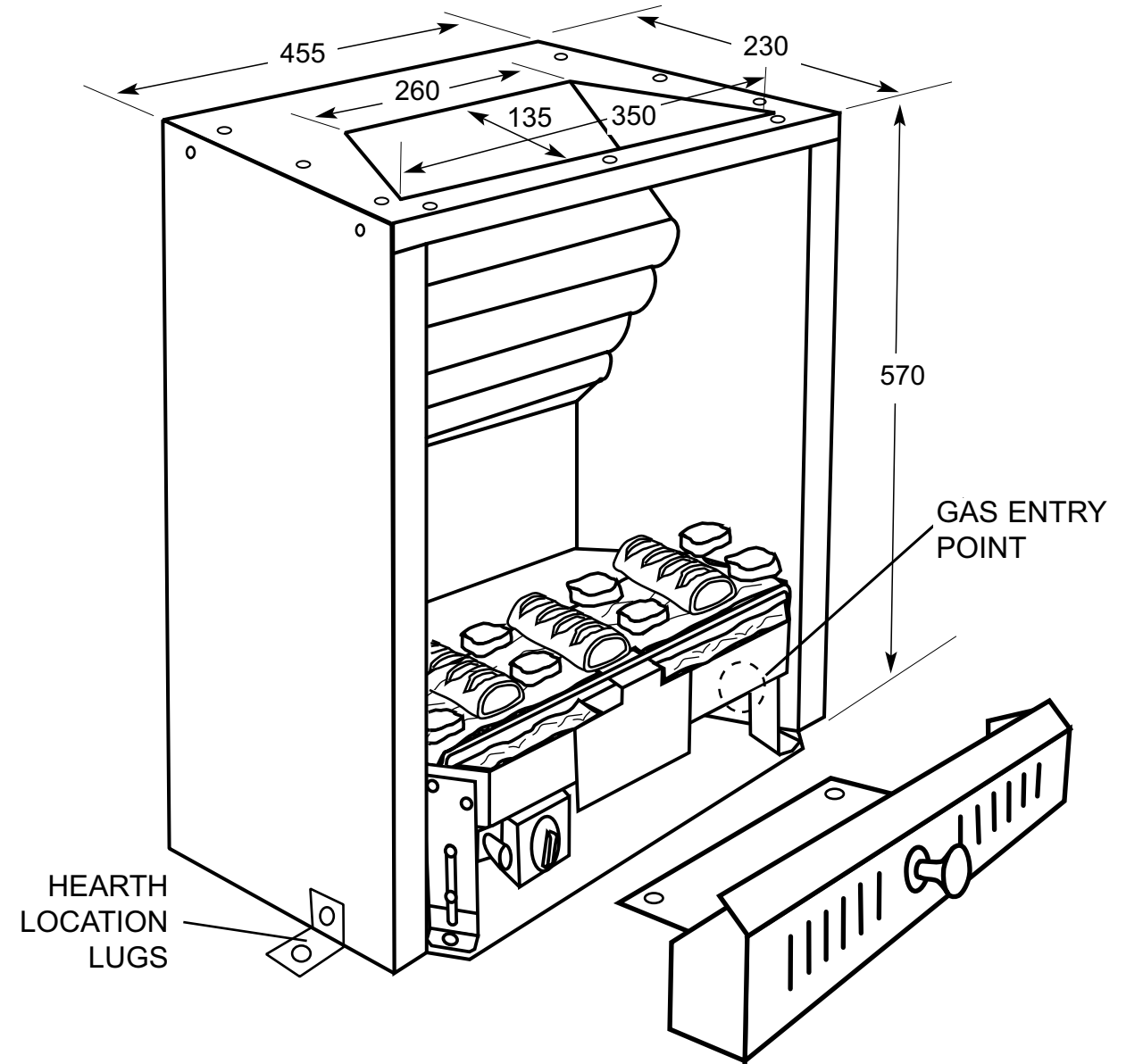
USING SCREWS PROVIDED:

1. FIT INNER CASING TO HOT BOX.
2. FIT FLUE COLLAR TO INNER CASING.
3. FIT OUTER CASING OVER BOTH FLUE COLLAR AND INNER CASING.

ASSEMBLY



HOT BOX OVERALL DIMENSIONS FOR EXISTING FIREPLACE





CERAMIC FIBRE HOT BOX INSTALLATION INTO AN EXISTING FIREPLACE

The Hot Box system is designed to be installed behind a cast iron insert or fascia.

1. Check that the fireplace and chimney are in working order, sound condition and clean and free from obstructions. Any cracks or gaps found in the masonry of the fireplace, must be sealed prior to the installation of the Hot Box.
2. Measure the fireplace opening to ensure that the Hot Box will fit into the opening.
3. If fitting the Hot Box into an existing fireplace, using the existing cast iron insert, you will need to remove the back from the cast iron insert. This will require the mantelpiece and insert to be removed from the fireplace prior to installing the Hot Box.
4. Install Hot Box by placing it centrally in the fireplace opening and fit cast iron fascia up to the Hot Box, ensuring that the fascia is firmly touching against the brickwork of the fireplace and the Hot Box. Remove fascia and permanently fix the Hot Box to hearth using the location lugs.
5. Before sealing the cast iron fascia to the brickwork have your gas fitter supply a 15mm copper pipe into the fireplace and Hot Box through the hole provided for connection to the Magiglo burner.
6. Once the gas supply has been installed into the Hot Box fit and seal the cast iron fascia to the brick work and install your desired mantel piece to complete your fireplace.
7. Have your gas fitter refer to the Magiglo Series Installation Instructions for connection and set up of the Magiglo 360 Series Gas Coal Set.
8. A 225mm approved gas cowl is required to be fitted to the top of chimney to stop down draft and rain entering into chimney.
9. Ventilation of 40,000 sq mm must be provided to outside air for the room that the Hot Box is installed. Four standard vents is normally enough. Check that they are clear of blockages.

IMPORTANT:

After installing gas coal set, the following commissioning procedure must take place before leaving the premises.

COMMISSIONING PROCEDURE

Once the fire is installed and operational, the installer must check for spillage. Carry out the lighting procedure and turn the fire to high. Allow to warm up for 10 minutes and then using a smoke match, set 25mm down and 25mm inside of the fire opening, run the match across the width of the opening to check that all of the smoke is drawn away.

Repeat the test with doors and windows to the premises open and closed, and with any extractor fans in the same room or adjacent rooms running on high. The fire should continue to clear its combustion products. Also operate any other flued appliances in the same or neighbouring rooms and ensure they continue to function satisfactorily as multiple flues can work against one another.

If spillage is detected during this procedure it could indicate a faulty flue or lack of ventilation. If the problem cannot be rectified immediately, disconnect the appliance, and advise the customer not to use the appliance until the problem has been resolved.

The customer should always be advised of the need for regular servicing and checks to ensure the continued clearance of combustion waste products.

Note: A slight smell may be apparent for first few hours of use. This is due to the heat resistant paint curing. It is recommended to open windows in room for the first lighting.

WARNING: Care must be taken to ensure that any return air register exhaust system does not adversely affect the operation of the appliance or draught of chimney or flue.

“DO NOT place articles on or against this appliance.”

“DO NOT use or store flammable materials near this appliance.”

“DO NOT spray aerosols in the vicinity of this appliance while it is in operation.”



HOT BOX CLEARANCE FROM COMBUSTIBLES

FLOOR	0mm
SIDES	25mm
BACK	25mm
TOP	100mm
FLUE OUTER	25mm

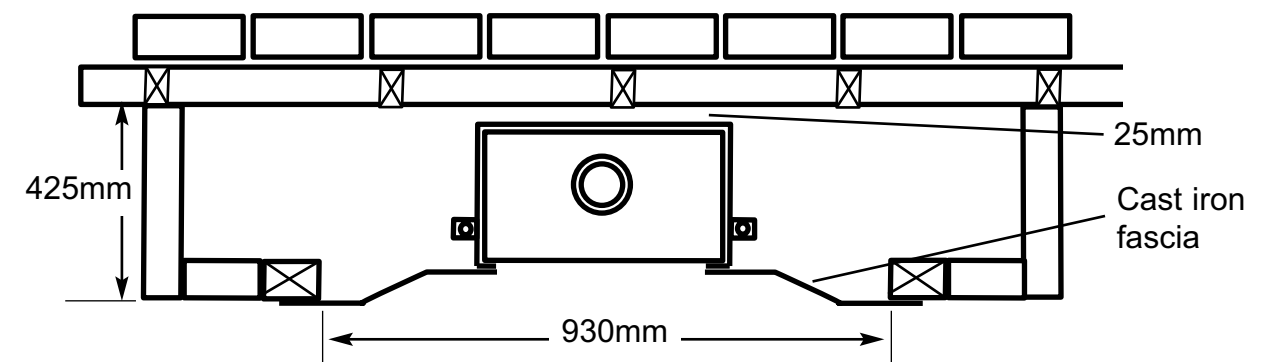


DIAGRAM 1.

PLAN

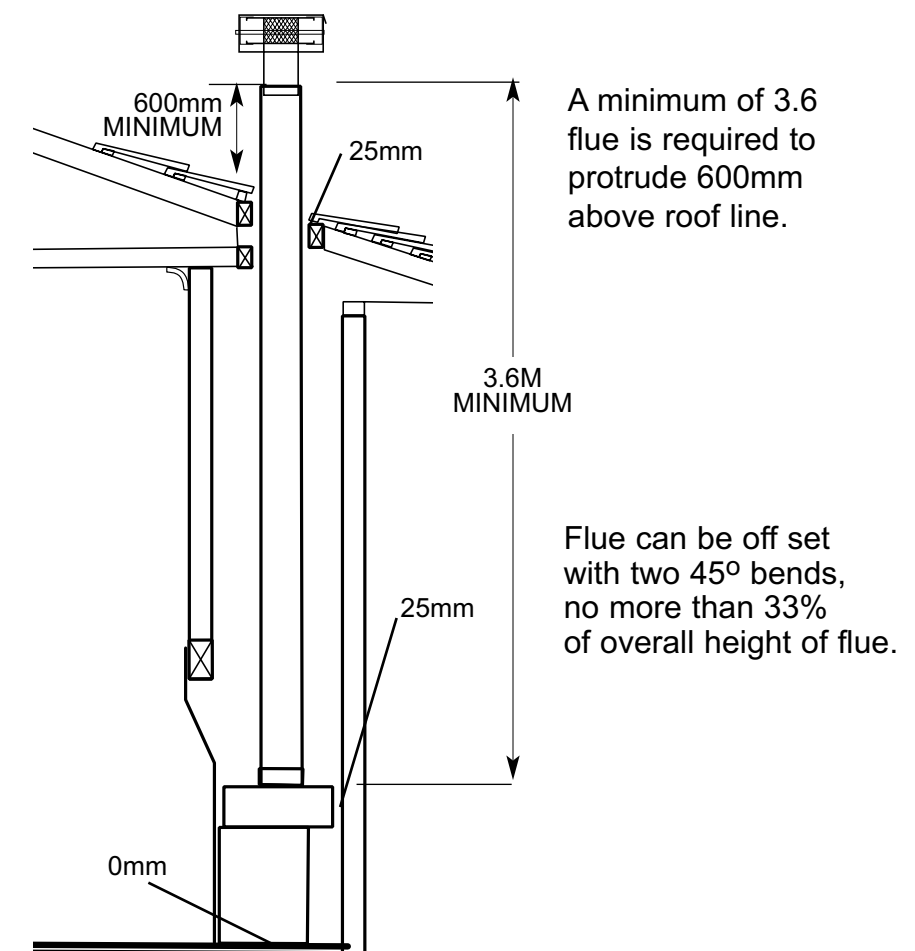


DIAGRAM 2.

SIDE



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